

Wednesday, May 10, 2017 1:58:53 PM

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Quality Control

2 **DAS**
28
9-89 **MAY 31 2017**

Work Order ID 161325***161325***

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Item ID: D412-698-042 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Hinge Panel Automatic Door Opener RH OEM Aluminum Door
Start Date: 6/2/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 6/14/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference: SCHEDULED/C

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Pick Kit	0.00				2			
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-698-042								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.20							
Quality Control									

DAS 27 9-89 JUN 01 2017

DAS 21 9-89 JUN 01 2017

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161325

D412-698-042

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MAY 16 2017

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DAS
28
9-89

Loc Code

3

1

2

2

MAY 16 2017

DAS 6
9-89

DAS
28
9-89

Loc Code

43

3

40

1

MAY 16 2017

DAS 6
9-89

DAS
28
9-80

Loc Code

5

5

1

MAY 16 2017

DAS
6
9-89

DAS
28
9-89

Loc Code

8

8

Picklist Print

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Work Order ID: 161325

161325

Parent Item: D412-698-042

D412-698-042

Parent Item Name: Hinge Panel Automatic Door Opener RH OEM Aluminum Door

Start Date: 6/2/2017

Required Date: 6/14/2017

Start Qty: 2.00

Required Qty: 2.00

MS21042L5

Purchased

No

110

Each

199.0000

1

2

MS21042L5

Nut

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DAS
28
9-89

Location

Loc Qty

Loc Code

GA

16

m127813

16

ST303

183

m137075

33

m137361

150

MAY 16 2017

DAS
6
9-89

DA
27
9-89

NAS1149D0563J

Purchased

No

110

Each

755.0000

1

2

NAS1149D0563J

Washer

**

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

110

m135774

110

ST263

645

m136295

7

m136986

20

m137361

618

MAY 16 2017

DAS
6
9-89

DAS
27
9-89

9.0 PARTS LIST – HINGE PANEL AUTOMATIC DOOR OPENER KITS

Qty -041	Qty -042	Qty -043	Qty -044	Part Number	Description
X				D412-698-041	HINGE PANEL AUTOMATIC DOOR OPENER KIT, LH (FOR OEM ALUMINUM DOORS)
	X			D412-698-042	HINGE PANEL AUTOMATIC DOOR OPENER KIT, RH (FOR OEM ALUMINUM DOORS)
		X		D412-698-043	HINGE PANEL AUTOMATIC DOOR OPENER KIT, LH (FOR OEM COMPOSITE AND DART SPACEDOORS™ DOORS)
			X	D412-698-044	HINGE PANEL AUTOMATIC DOOR OPENER KIT, RH (FOR OEM COMPOSITE AND DART SPACEDOORS™ DOORS)
1	1	1	1	D3552-21	GAS SPING
1	1	1	1	D3622-1	BALL STUD
1		1		D4330-041	AIRFRAME BRACKET ASSEMBLY, LH
	1		1	D4330-042	AIRFRAME BRACKET ASSEMBLY, RH
1	1	1	1	D4330-3	DOOR BRACKET
		3	3	80-005-2-8	INSERT
1	1	1	1	MS21042L5	NUT
		3	3	MS27039-1-05	SCREW
		3	3	NAS1149D0332J	WASHER
1	1	1	1	NAS1149D0563J	WASHER